

Corrosion Resistant Piping Products



ROBERT-JAMES
SALES INC.



PIPE AND TUBING

BRISTOL METALS

Pipe 1/2" to 120" Sch 5 to 80
Sch 5 Brewery Quality Pipe

GREENVILLE TUBES INC.

Tubing 1/8"OD to 1 1/2"OD Walls from .010 to .188

WEBECO INDUSTRIES

Pipe 1/8" to 2" Sch 40 to 80
Tubing 1/4"OD to 2"OD Walls from .035 to .083

FELKER PIPING PRODUCTS

A778 tube
3" to 12"OD
A249/A269 (Pickled & Passivated)
3" to 8"

2" to 96" As Welded (A778) and PMQ Pipe Gauge
And Sch 5 & 10.

A312 Pipe in Sizes 2" to 24" Sch 5, 10 & 40
8" to 20" .250W

SWEPCO TUBE CORP

Pipe 2" to 96" Sch 5 to 3"THK
Tube 5"OD to 10"OD Walls from .065 to .250

PLYMOUTH TUBE CO.

Seamless Tube 1/8"OD to 3"OD
Welded Tube 3/16"OD to 4"OD

RATHGIBSON, INC.

Coiled and Straight Lengths
1/16"OD to 8"OD A269
Walls from .010 to .220

Polished Tubing 1/2"OD to 8"OD A270

UNITED INDUSTRIES

Polished Tubing 1/2"OD to 6"OD A270
Tubing 1/2"OD to 6" A249

SALEM TUBE INC.

Subsidiary of Tubacex USA
Welded and Seamless Tubing to 1-1/2"OD
Walls to .160

SALZGITTER MANNESMANN STNL/DMV

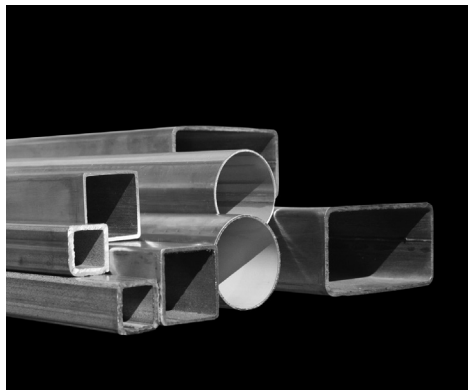
Seamless Pipe and Tubing
Pipe 1/4" to 8" Sch 10 to XX Heavy
Tubing 1/4"OD to 9.84"OD Walls from .02 to .197

SANDVIK

Seamless Pipe and Tubing
Pipe 1/8" to 12" Sch 10 to XX Heavy
Tubing .01968"OD to 10.23"OD Various Walls

Robert-James stocks polished OD pipe
1/2" to 6" Sch 10 to 40 304.

Robert-James also stocks polished OD tube
1"OD to 2"OD 18GA, 16GA & 11GA Wall 304.



ORNAMENTAL TUBING

Ornamental Tubing A554 Round, Square, Rectangular, Mill and Polish Finish

STALA TUBE INC.

Square and Rectangular Tubing
1" to 12" .065W - .500W SQR
1.5"x1" - 16"x8" .06W - .15W

PHOENIX TUBE, USA

Round 1/2" to 5", .049"W to .250"W
Square 1/2" to 8", .049"W to .375"W
Rectangular 1/2" to 12", .049"W to .375"W



SCREWED & SOCKET WELD

SCREWED & SOCKET WELD FITTINGS

PHOENIX FORGE/CAMCO

Sizes 1/8" to 4"
Pressures 150 lbs. to 6,000 lbs.

DASON STAINLESS

Sizes 1/8" to 4"
Pressures 150 lbs. to 6,000 lbs.
Bar Stock Only

PENN MACHINE WORKS

Sizes 1/8" to 12"
Pressures 2,000 lbs. to 9,000 lbs.
Stainless and Alloys

LATROBE FOUNDRY

Sizes 1/8" to 6" Aluminum only
Pressures 150 lbs. to 3,000 lbs.

ALLOY STAINLESS PRODUCTS

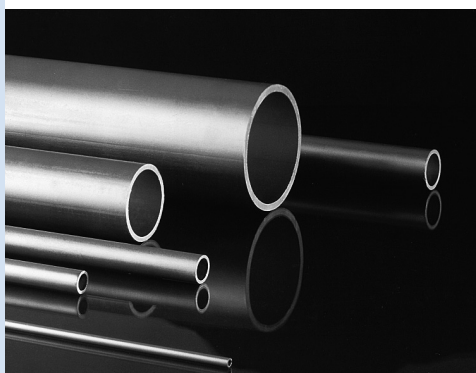
Sizes 1/8" to 4"
Pressures 150 lbs. to 6,000 lbs.
Stainless and Alloys



BUTT WELD FITTINGS

PIPE HANGERS

Clevis Hanger, U-Bolt and Riser Clamp
Sizes 1/2" to 36"



PIPE & TUBING

Visit us at www.rjsales.com

LARGEST INVENTORY PIPE, FITTINGS & TUBING

BUTT-WELD FITTINGS

TAYLOR FORGE DIV.

Sizes 1/2" to 60"
Sch 5 to XX Heavy

SHAW/APP

Sizes 1/2" to 36"
Sch 5 to XX Heavy

CUSTOM ALLOYS

Sizes 1/2" to 48"
Sch 5 to XX Heavy

ALASKAN COPPER WORKS

Sizes 1/2" to 48"
Sch 5 to 80

FELKER PIPING PRODUCTS

2" to 36" Stock As Welded (A774) and PMQ Pipe Gauge
And Sch 5 & 10

3" to 48" Sch 5 & 10 A403
3"OD to 12"OD Tube Size

CORE PIPE

Sizes 1/2" to 48"
All Schedules

Brewery Quality

CORE
Sizes 1/2" to 36"
Sch 5 & 10



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FLANGES

AMERIFORGE/MAASS

Sizes 1/2" to 102"
 Pressures 150 lbs. to 2,500 lbs.

CORE PIPE

Tube-Line 1/2" to 110" Domestic
 Brite-Line 1/2" to 110" Import
 Pressures 150 lbs. to 2,500 lbs.

WESTERN FORGE

Sizes 1/2" to 60"
 Pressures 150 lbs. to 2,500 lbs.

NEWMAN FLANGE & FITTINGS

Sizes 1" to 36"
 Pressures 150 lbs. to 2,500 lbs.

KERKAU

Sizes 1/2" to 42"
 Pressures 150 lbs. to 2,500 lbs.

BEBITZ

Sizes 1/2" to 24"
 Pressures 150 lbs. to 1,500 lbs.

FLANGE PACS

In Stock - 1/2" to 12", 150# R/F Flange Pacs
 1/16" THK Teflon® Ring Gasket
 A193 grB8 304 Stainless Heavy Hex Bolts
 A194 gr8 304 Stainless Heavy Hex Nuts

All other sizes, pressures and materials
 are available for immediate shipment.
 Each Flange Pac is individually packaged for
 convenient jobsite installation.

FLANGED FITTINGS

M.P.I.

Sizes 1/2" to 12"

LATROBE FOUNDRY

Sizes 1/2" to 8" (Aluminum Only)

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VALVES

J&M VALVES

1, 2 & 3 pc. Ball Valves
 Flanged Ball Valves
 Check, Gate, Globe, Y Strainers

LANCE VALVES INC.

Ball Valves and Operators

MUELLER STEAM SPECIALTY

Wye and Ball Strainers,
 Spring Loaded Check and Butterfly Valves



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COMPRESSION FITTINGS

SUPER LOK - Complete line of stainless steel and other alloys, adapters, valves & accessories up to 2"

TYLOK - Complete line of stainless steel fittings, adapters, valves & accessories

HOSE ASSEMBLIES

Customized hose assemblies in all materials and end connections

METAL HOSE

Stainless and alloys, single and double braid

TUBE AND PIPE SUPPORTS

BEHRINGER - Support systems - sanitary and industrial, polypropylene and santoprene blocks, carbon and stainless hardware

GASKETS

RUBBER FAB - sanitary gaskets, thermocouple smart gaskets, orifice plates, screens, braided hose assemblies, etc.

NEWMAN - sanitary gaskets, manhole, sight glass, gaskets, orifice plates, screens, etc.



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RJS boasts one of the country's largest pipe saws, capable of handling up to 36" pipe.

316

LARGEST INVENTORY OF DUPLEX IN THE U.S.

2205 Duplex Available from Warehouse Stock

Pipe Welded and Seamless –

Sch10s	– 1/2 inch thru 24 inch
.250W	– 10 inch thru 24 inch
Sch40	– 1/2 inch thru 16 inch
Sch80	– 1/2 inch thru 12 inch

Butt-Weld Fittings –

Sch10s	– 1/2 inch thru 12 inch
Sch40	– 1/2 inch thru 12 inch

Flanges: Slip-On, Weld Neck, Blind, Lap Joints

150 lb	– 1/2 inch thru 12 inch
300 lb	– 1/2 inch thru 12 inch

3000 lb Screwed and Socket Weld Fittings Available

WE ALSO HAVE A FULL RANGE OF 2507 SUPER DUPLEX AVAILABLE

SANITARY PRODUCTS

SANITARY & OD FITTINGS

OD Butt-Weld, Bevel Seat,
Clamp, Z-Clamp Vacuum,
Sizes 1/2" to 12"

BPE FITTINGS

Mechanical Polish to 15Ra
Electro Polished to 10Ra

All BPE Fittings are made from 316L Stainless Steel. These fittings meet the requirements applicable to the design of bioprocessing equipment, including aspects related to sterility and cleanability, dimensions and tolerances, surface finish, material joining, and seals.



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SANITARY VALVES

Ball Valves
Actuated Ball Valves
Butterfly Valves
Actuated Butterfly Valves
Diaphragm Valves
Air Blow Check Valves
Ball Check Valves
Vertical and Horizontal Check Valves
Sampling Valves
Magnetic Strainers

SANITARY TUBING

A269/A270 Bright Annealed
Mechanical and Electropolish
Finishes to 10Ra
Sizes 1/2"OD to 8"OD
Manufacturers – RATHGIBSON,
UNITED INDUSTRIES



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Your Total Source for In-Stock Stainless Steel Products

No matter what you need in stainless steel – from pipe to valves to flanges and fittings – Robert-James Sales has you covered. That’s because stainless and high alloy PVF are our specialties. So is being well-stocked. In fact, we immediately fill more than 80% of all orders directly from our warehouse stocks.

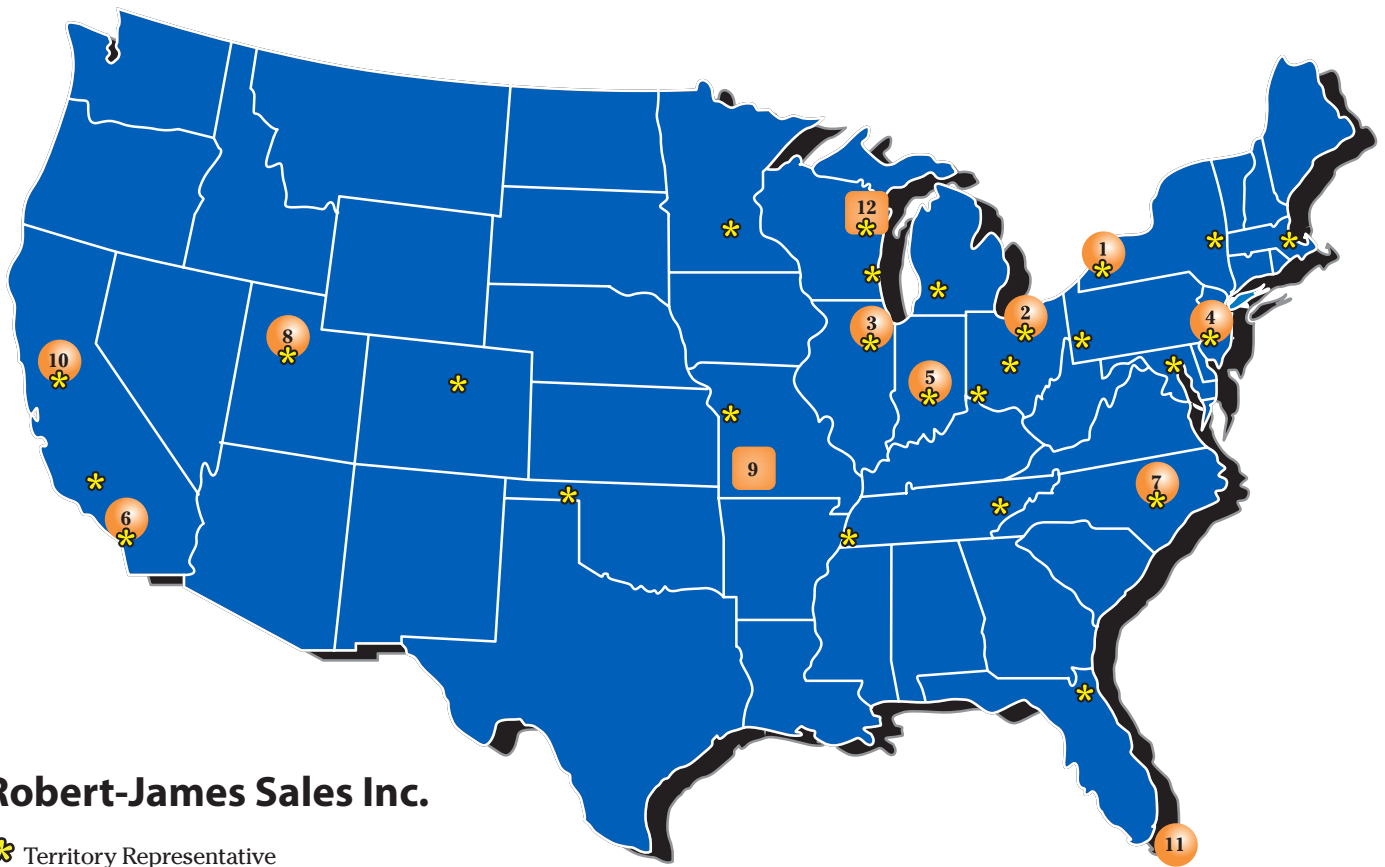
This brochure lists the major products we inventory and the manufacturers who make them. We can also construct a corrosion-resistant piping system for most any special need you have.

Our Buffalo-based facility and ten regional warehouses can respond quickly to your needs, problems and shipment requests. Just pick up the phone and call the office nearest you to benefit from the quality products, ready inventories and fast responses that are part of the Robert-James world of stainless steel products.



TOTAL QUALITY COMMITMENT

Robert-James Sales will make an exceptional effort to achieve continuous improvement in everything we do. We will deliver defect-free products and services on time to our customers. Our foremost objective is to do all of our tasks right the first time to meet your requirements. We will continuously improve our sales, order entry, marketing, shipping and administrative processes to prevent errors and perform all functions correctly the first time.



Robert-James Sales Inc.

 Territory Representative

Offices and Warehouse Centers to Serve You:

1. BUFFALO: P.O. Box 7999, 2585 Walden Ave., Buffalo, NY 14225
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2. CLEVELAND: P.O. Box 590, 1532 Enterprise Pkwy., Twinsburg, OH 44087
330-425-9116 • 800-777-0820 • Fax: 330-425-9395 • cle@rjsales.com
3. CHICAGO: P.O. Box 2159, Orland Park, IL 60462 • 10499 W. 164th Pl., Orland Park, IL 60467
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